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Träbearbetningsmaskiner – Maskinsäkerhet – Fräsmaskiner – Del 3: Numeriskt styrda bormaskiner och överfräsmaskiner

**Safety of woodworking machines – One side moulding
machines with rotating tools –
Part 3: Numerically controlled (NC) boring and routing
machines**

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Denna standard ersätter SS-EN 848-3:2007, utgåva 2.

The European Standard EN 848-3:2007+A2:2009 has the status of a Swedish Standard. This document contains the official English version of EN 848-3:2007+A2:2009.

This standard supersedes the Swedish Standard SS-EN 848-3:2007, edition 2.

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EUROPEAN STANDARD
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English Version

**Safety of woodworking machines - One side moulding machines
with rotating tools - Part 3: Numerically controlled (NC) boring
and routing machines**

Sécurité des machines pour le travail du bois - Machines à
fraisier sur une face à outil rotatif - Partie 3: Perceuses et
défonceuses à commande numérique

Sicherheit von Holzbearbeitungsmaschinen -
Fräsmaschinen für einseitige Bearbeitung mit drehendem
Werkzeug - Teil 3: NC-Bohr- und Fräsmaschinen

This European Standard was approved by CEN on 17 February 2007 and includes Amendment 1 approved by CEN on 30 July 2009 and Amendment 2 approved by CEN on 24 August 2009.

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Contents

Page

Foreword.....	4
Introduction.....	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions.....	9
3.1 General.....	9
3.2 Definitions.....	9
4 List of significant hazards.....	17
5 Safety requirements and/or measures.....	20
5.1 General.....	20
5.2 Controls.....	21
5.2.1 Safety and reliability of control systems.....	21
5.2.2 Position of controls.....	22
5.2.3 Starting.....	23
5.2.4 Normal stopping.....	23
5.2.5 Emergency stop.....	24
5.2.6 Operational stop.....	25
5.2.7 Mode selection switch.....	25
5.2.8 Speed monitoring and control.....	27
5.2.9 Interlocking of guards, protective devices, movements and functions.....	29
5.2.10 Failure of the power supply.....	29
5.2.11 Failure of the control circuits.....	30
5.3 Protection against mechanical hazards.....	30
5.3.1 Stability.....	30
5.3.2 Risk of break-up during operation.....	30
5.3.3 Tool holder.....	30
5.3.4 Braking tool spindle.....	31
5.3.5 Devices to minimise the risk of ejection.....	32
5.3.6 Workpiece supports and guides.....	32
5.3.7 Prevention of access to moving parts and devices to minimise the effect of ejection.....	32
5.3.8 Clamping device.....	43
5.4 Protection against non mechanical hazards.....	45
5.4.1 Fire.....	45
5.4.2 Noise.....	45
5.4.3 Emission of chips and dust.....	46
5.4.4 Electricity.....	46
5.4.5 Ergonomics and handling.....	47
5.4.6 Lighting.....	47
5.4.7 Pneumatics.....	47
5.4.8 Hydraulics.....	47
5.4.9 Static electricity.....	48
5.4.10 Electromagnetic compatibility.....	48
5.4.11 Lasers.....	48
5.4.12 Unintended movements.....	48
5.4.13 Supply disconnecting devices.....	48
5.4.14 Maintenance.....	49
6 Information for use.....	49
6.1 Warning devices.....	49

6.2	Marking	49
6.3	Instruction handbook	50
Annex A (informative) Use of well tried components		55
Annex B (normative) Operating conditions for noise measurement		56
B.1	General	56
B.2	Operating conditions for routing units of NC routing machines and NC combined boring/routing machines	56
B.2.1	General	56
B.2.2	Noise measurements	57
B.2.3	General data sheet	59
B.3	Operating conditions for boring units of NC boring machines and NC combined boring/routing machines	61
B.3.1	General	61
B.3.2	Noise measurements	62
B.3.3	General data sheet	64
Annex C (normative) Curtains on NC routing and NC combined boring and routing machines – Impact test method		67
C.1	General	67
C.2	Test method	67
C.2.1	Preliminary remarks	67
C.2.2	Testing equipment	67
C.2.3	Test procedure	68
C.3	Results	71
C.4	Assessment	71
C.5	Test report	71
Annex D (informative) \square_{A2} Example of a test equipment for impact test \square_{A2}		72
Annex E (normative) Braking tests		73
E.1	Conditions for brake tests	73
E.2	Tests	73
E.2.1	Un-braked run-down time	73
E.2.2	Braked run-down time	73
Annex F (normative) Use of electronic components		75
F.1	General	75
F.2	SRECS	75
F.2.1	Components, hardware	75
F.2.2	Safety related software	76
F.2.3	Validation	76
Annex G (normative) \square_{A2} Rigid guards on NC routing machines – Impact test method		78
G.1	General	78
G.2	Test method	78
G.2.1	Preliminary remarks	78
G.2.2	Testing equipment	78
G.2.3	Test procedure	79
G.3	Results	79
G.4	Assessment	80
G.5	Test report \square_{A2}	80
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC		81
Annex ZB (informative) \square_{A1} Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC \square_{A1}		84
Bibliography		88

Foreword

This document (EN 848-3:2007+A2:2009) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2010, and conflicting national standards shall be withdrawn at the latest by March 2010.

This document includes Amendment 1, approved by CEN on 2009-07-30 and Amendment 2, approved by CEN on 2009-08-24.

This document supersedes $\boxed{A_1}$ EN 848-3:2007 $\langle A_1 \rangle$.

The start and finish of text introduced or altered by amendment is indicated in the text by tags $\boxed{A_1}$ $\langle A_1 \rangle$ and $\boxed{A_2}$ $\langle A_2 \rangle$.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the $\boxed{A_1}$ Machinery Directives $\langle A_1 \rangle$.

$\boxed{A_1}$ For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document. $\langle A_1 \rangle$

Organisations contributing to the preparation of this European Standard include the European Manufacturers Association "EUMABOIS".

The European Standards produced by CEN/TC 142 are particular to woodworking machines and compliment the relevant A and B standards on the subject of general safety (see introduction of EN ISO 12100-1:2003 for a description of A, B and C standards).

$\boxed{A_1}$ EN 848 *Safety of woodworking machines — One side moulding machines with rotating tool* consists of the following parts:

Part 1: Single spindle vertical moulding machines

Part 2: Single spindle hand fed/integrated fed routing machines

Part 3: Numerically controlled (NC) boring and routing machines $\langle A_1 \rangle$

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

This document has been prepared to be a harmonised standard to provide one means of conforming to the essential health and safety requirements of the Machinery Directive and associated EFTA Regulations.

This document is a type C standard as defined in EN ISO 12100-1:2003.

The machinery concerned and the extent to which hazards, hazardous situations and events covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of other standards, for machines that have been designed and built according to the provisions of this type C standard.

The requirements of this document are directed to manufacturers and their authorised representatives of numerically controlled (NC) boring machines and routing machines. It is also useful for designers.

This also includes examples of information to be provided by the manufacturer to the user.

Common requirements for tooling are given in EN 847-1:2005 and EN 847-2:2001.

1 Scope

This document ^{A1} specifies all ^{A1} significant hazards, hazardous situations and events as listed in Clause 4, which are relevant to NC boring machines, NC routing machines and NC combined boring/routing machines (as defined in 3.2.1) herein after referred to as "machines" designed to cut solid wood, chip board, fibreboard, plywood and also these materials where these are covered with plastic laminate or edgings when they are used as intended and under the conditions foreseen by the manufacturer.

This document also applies to machines fitted with:

- a) additional equipment for sawing, sanding and edge banding;
- b) fixed or movable workpiece support;
- c) mechanical, pneumatic, hydraulic or vacuum workpiece clamping;
- d) automatic tool change facilities.

This document does not deal with the specific hazards of edge banding equipment fitted to NC boring machines, NC routing machines and NC combined boring/routing machines.

This document is only applicable to NC boring machines, NC routing machines and NC combined boring/routing machines which are designed to use milling tools with a cutting circle diameter below 16 mm or milling tools or saw-blades conforming to EN 847-1:2005 and EN 847-2:2001 and boring tools or sanding wheels.

This document is not applicable to NC boring machines, NC routing machines and NC combined boring/routing machines which are designed to use grinding wheels.

This document is not applicable to single spindle hand fed/integrated fed routing machines.

NOTE Single spindle hand fed/integrated fed routing machines are dealt with in EN 848-2:2007.

This document does not deal with the specific hazards of ejection through curtains on machines with feeding openings of which the distance between the workpiece support and the lower part of the partial enclosure in the direction of the feed exceeds 400 mm.

This document is not applicable to NC boring machines, NC routing machines and NC combined boring/routing machines which are manufactured before the date of its publication as EN.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

^{A1} ~~deleted text~~ ^{A1}

EN 847-1:2005, *Tools for woodworking — Safety requirements — Part 1: Milling tools, circular saw blades*

EN 847-2:2001, *Tools for woodworking — Safety requirements — Part 2: Requirements for the shank of shank mounted milling tools*

EN 894-1:1997, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators*

EN 894-2:1997, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays*

EN 894-3:2000, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 3: Control actuators*

EN 982:1996, *Safety of machinery — Safety requirements for fluid power systems and their components — Hydraulics*

EN 983:1996, *Safety of machinery — Safety requirements for fluid power systems and their components — Pneumatics*

EN 1005-1:2001, *Safety of machinery — Human physical performance — Part 1: Terms and definitions*

EN 1005-2:2003, *Safety of machinery — Human physical performance — Part 2: Manual handling of machinery and component parts of machinery*

EN 1005-3:2002, *Safety of machinery — Human physical performance — Part 3: Recommended force limits for machinery operation*

EN 1005-4:2005, *Safety of machinery — Human physical performance — Part 4: Evaluation of working postures and movements in relation to machinery*

EN 1037:1995, *Safety of machinery — Prevention of unexpected start-up*

EN 1088:1995, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection*

EN 1760-1:1997, *Safety of machinery — Pressure sensitive protective devices — Part 1: General principles for the design and testing of pressure sensitive mats and pressure sensitive floors*

EN 1760-3:2004, *Safety of machinery — Pressure sensitive protective devices — Part 3: General principles for the design and testing of pressure sensing bumpers, plates, wires and similar devices*

EN 1837:1999, *Safety of machinery — Integral lighting of machines*

EN 50178:1997, *Electronic equipment for use in power installations*

EN 50370-1:2005, *Electromagnetic compatibility (EMC) — Product family standard for machine tools — Part 1: Emission*

EN 50370-2:2003, *Electromagnetic compatibility (EMC) — Product family standard for machine tools — Part 2: Immunity*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2005, modified)*

EN 60439-1:1999, *Low-voltage switchgear and controlgear assemblies — Part 1: Type-tested and partially type-tested assemblies (IEC 60439-1:1999)*

EN 60529:1991, *Degrees of protection provided by enclosures (IP Code) (IEC 60529:1989)*

A1 EN 60825-1:2007 **A1**, *Safety of laser products — Part 1: Equipment classification, requirements and user's guide **A1** (IEC 60825-1:2007) **A1***

EN 61496-1:2004, *Safety of machinery — Electro-sensitive protective equipment — Part 1: General requirements and tests (IEC 61496-1:2004, modified)*