

SVENSK STANDARD

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Plåt och band av stål för svetsade gasflaskor

Steel sheet and strip for welded gas cylinders

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Denna standard ersätter SS-EN 10120, utgåva 1.

The European Standard EN 10120:2008 has the status of a Swedish Standard. This document contains the official English version of EN 10120:2008.

This standard supersedes the Swedish Standard SS-EN 10120, edition 1.

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 10120

September 2008

ICS 77.140.50

Supersedes EN 10120:1996

English Version

Steel sheet and strip for welded gas cylinders

Tôles et bandes pour bouteilles à gaz soudées en acier

Stahlblech und -band für geschweißte Gasflaschen

This European Standard was approved by CEN on 1 August 2008.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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Foreword

This document (EN 10120:2008) has been prepared by Technical Committee ECISS/TC 22 “Steels for pressure purposes - Qualities”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2009, and conflicting national standards shall be withdrawn at the latest by March 2009.

This document supersedes EN 10120:1996.

NOTE The clauses marked with a point (●) contain information relating to agreements which are to be made at the time of enquiry and order. The clauses marked by two points (●●) contain information relating to agreements that may be made at the time of enquiry and order.

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SS-EN 10120:2008 (E)

1 Scope

This European Standard specifies requirements for hot-rolled sheet and strip up to 5 mm thickness of steels listed in Table 1 and intended for the manufacture of welded gas cylinders.

The general technical delivery conditions in EN 10021 also apply to products supplied in accordance with this European Standard.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10002-1:2001, *Metallic materials — Tensile testing — Part 1: Method of test at ambient temperature*

EN 10020:2000, *Definition and classification of grades of steel*

EN 10021, *General technical delivery conditions for steel products*

EN 10027-1, *Designation systems for steels — Part 1: Steel names*

EN 10027-2, *Designation systems for steels — Part 2: Numerical system*

EN 10051, *Continuously hot rolled uncoated plate, sheet and strip of non-alloy and alloy steels — Tolerances on dimensions and shape*

EN 10052:1993, *Vocabulary of heat treatment terms for ferrous products*

EN 10079:2007, *Definition of steel products*

EN 10168, *Steel products — Inspection documents — List of information and description*

EN 10204, *Metallic products — Types of inspection documents*

CEN/TR 10261, *Iron and steel — Review of available methods of chemical analysis*

EN ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing (ISO 377:1997)*

EN ISO 2566-1, *Steel — Conversion of elongation values — Part 1: Carbon and low alloy steels (ISO 2566-1:1984)*

EN ISO 14284, *Steel and iron — Sampling and preparation of samples for the determination of chemical composition (ISO 14284:1996)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 10020:2000, EN 10052:1993 (but see 3.1), EN 10079:2007 and the following apply.